

MAY 24, 1960

Department #54

**FOR AGENTS ONLY**

List of Parts Complete

for

Machine No. 106-11

**HISTORICAL COPY  
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106-11

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List of Parts Complete  
for  
Machine No. 106-11

No.	Name
130387	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube, for oiling 64267
56003	" " " with 52045, for oiling 38458
52045	" " " Packing (felt)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
466 AL	" " " " " Set Screw
64388	" " " " (intermediate)
64389	" " " " " 64388 with 52045
423 AL	Arm Rock Shaft Bushing (intermediate) Set Screw
52045	" " " " Oil Pad (cotton)
64253	" " " Collar with two 624AL
624 AL 2	" " " " Set Screw
57439	" " " Crank (back) with four 168C
168 C 4	" " " " " Set Screw
127772	" " " " (front) with 448AL
127838	" " " " " Pin
448 AL	" " " " " Set Screw
54105	" " " Flanged Bushing
52045	" " " " " Oil Pad (cotton)
453 AL	" " " " " Set Screw

18154		Arm Rock Shaft Front Bearing Oil Pad (felt)
57959		" " " with 57824
130294		" " " 57959 with 64366
130346		" " " Bushing (front)
51322 C		" " " " " Set Screw
57781		" " " " (intermediate) back with 49093 and 64805
49093		Arm Rotary Shaft Bushing (intermediate) back Oil Pad (braided cotton) long
130347		Arm Rotary Shaft Bushing (intermediate) front
51321 C		" " " " " " Set Screw
64805		Arm Rotary Shaft Bushing (intermediate) back Oil Pad (braided cotton) short
832 C		Arm Rotary Shaft Bushing (intermediate) back Set Screw
54450		Arm Rotary shaft Collar with two 1258AL
1258 AL	2	" " " " Set Screw
61441		" " " Flanged Pushing (back) with 49093 and 64805
49093		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64805		Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short
159 F	3	Arm Rotary Shaft Flanged Bushing (back) Screw
57824		Arm Rotary Shaft Oil Pad (felt)
144 D		" " " Screw
23933		" Side Cover
176 J		" " " Thumb Screw
131709		Balance Wheel with two 435AL
435 AL	2	" " Set Screw
57211		Cloth Plate (small) with three 57404
57212	4	" " " Hook

57404	3	Cloth Plate (small) Oil Tube
691 F	2	" " " Screw
57213		" " " Slide (large)
57214		Cloth Plate (small) slide(large) complete, Nos. 57213, 57215 and two 725J
57215		Cloth Plate (small) Slide (large) Spring
725 J	2	" " " " " " Screw
57216		" " " " (small)
57217		Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219, and four 665J
57218		Cloth Plate (small) Slide (small) Spring (left)
665 J	2	" " " " " " " Screw
57219		" " " " " " (right)
665 J	2	" " " " " " " Screw
57435		Cloth Plate (small) complete, Nos. 57211, 57214 and 57217
57220		Cloth Plate (small) 57435 with four 57212 (for small Throat Plate)
130309		Cloth Plate (large) with tow 57404 (for medium Throat Plate)
57404	2	Cloth Plate (large) Oil Tube
1011 F		" " " Screw (left)
898 F		Cloth Plate (large) Screw (right)
57344		" " " Slide
57345		Cloth Plate (large) Slide complete, Nos. 57344, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
725 J	4	" " " " " Screw
127882		Cloth Plate (large) Support Bracket with 29627, 50524C, 51250C, and two 1520J
50524 C		Cloth Plate (large) Support Bracket Adjusting Screw
51250 C		" " " " " " Screw
1520 J	2	" " " " " " "
		Nut

No.	Name
29627	Cloth Plate (large) Support Bracket Dowel Pin
146 D	" " " " " Screw
130283	" " " with four 57404
57404 4	" " " Oil Tube
61083	" " " Slide
61085	Cloth Plate (large) Slide complete, Nos. 61083, two 52683 and four 725J
52683 2	Cloth Plate (large) Slide Spring
57334 2	" " " " " Bracket
193 J 4	" " " " " " Screw
725 J 4	" " " " " Screw
130284	Cloth Plate (large) complete, Nos. 61085, 130283, two 57334 and four 193J (for small Throat Plate)
130310	Cloth Plate (large) complete, Nos. 57345, 130309, two 57334 and four 193J (for medium Throat Plate)
130311	Cloth Plate (large) with two 57404
57404 2	" " " Oil Tube
57364	" " " Slide
57365	Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J
52683 2	Cloth Plate (large) Slide Spring
57334 2	" " " " " Bracket
193 J 4	" " " " " " Screw
725 J 4	" " " " " Screw
130312	Cloth Plate (large) complete, Nos. 57365, 130311, two 57334 and four 193J (for large Throat Plate)
889 F	Cloth Plate (large) Screw (left)
1011 F	" " " " (right)
64267	Crank Connecting Rod with two each 896AL and 1057AL
*64366	Crank Connecting Rod 64267 with 50069C
50069 C	" " " Ball Screw Stud (upper)
1516 E	" " " " " " " Nut
64268	" " " " " " " "
	Washer

896AL	2	Crank Connecting Rod Ball Screw
1057 A1	2	" " " " "
57288		" " " Oil Case with 57290, 133190 and four each 185E and 448AL
57290		Crank Connecting Rod Oil Case Cap
133190		" " " " " " Packing (felt)
185 E	4	" " " " " " Screw
448 A1	4	" " " " " " Set Screw
57223		Face Plate
61226		" " (for use with Needle Clamp Support)
46111		Face Plate Pin
51224 W		" " Thumb Screw
57224		Feed Bar with two 457AL
57796		" " 57224 with 57795 (for less than 3 in. gauge between outside needles)
57895		Feed Bar with two 462AL (for 130348)
130348		" " 57895 with 57795 (for 3 in. gauge and above between outside needles)
57225		Feed Bar Hinge Pin
457 AL	2	" " " " " Set Screw
462 AL	2	" " " " " Screw
57739		Feed Dog
57293		" " Packing .005 in. thick
57294		" " " .012 in. thick
57321		" " " .021 in. thick
1255 F		" " Screw
57896		" " Support with two each 1083C and 1700E (for 3 in. to 4 1/2 in. gauges between outside needles)
57897		Feed Dog Support with two each 1698E and 50364C (for 4 3/16 in. to 6 in. gauges between outside needles)
1083 C	2	Feed Dog Support Adjustable Screw
50364 C	2	" " " " " Screw

1698 E	2	Feed Dog Support Adjustable Screw Nut
1700 E	2	" " " " " Nut
1255 D		" " " Screw
*57227		" Eccentric
*127506		" Eccentric
*61020		" " Body
51061 AL	2	Feed Eccentric Body Set Screw
130337		" " Lubricating Pad (wood)
217 J		" " Set Screw
196 F		" " " Screw
7071		" " " " Washer
57228		Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 50653C, 57227, 61020, 130337 and two 51061AL
127508		Feed Eccentric (adjustable) complete, for 127608, Nos. 196F, 50563C, 61020, 127506, 130337 and two 51061AL
130324		Feed Eccentric Connection with 127851 and 130328, for 130325
130326		Feed Eccentric Connection with 127851 and 130328, for 130327
130325		Feed Eccentric Connection 130324 with 57228 and 127788
130327		Feed Eccentric Connection 130326 with 127508 and 127788 for 4 1/2 stitches to inch
130328		Feed Eccentric Connection Oil Cup
127851		" " " " " Pad (braided cotton)
57230		Feed Lifting Eccentric with two 624AL
130388		" " " Connection with 1258AL and 41128
57795		Feed Lifting Eccentric Connection 130388 with 57230
41128		Feed Lifting Eccentric Connection Oil Wick
1258 AL		" " " " " " Plug
624 AL	2	" " " Set Screw
50653 C		Feed Regulating Screw
127509		" Rocking Frame with four 624AL

No.	Name
127788	Feed Rocking Frame Bar
624 AL 4	" " " " Set Screw
57234	" " " Hinge Pin
57235 2	" " " " " Bushing
449 AL 2	" " " " " " Set Screw
624 AL 2	" " " " " " Set Screw
57441 11	Looper (large Shank) for heavy work
57932 11	" (small shank) for two or more consecutive gauges of 1/8 in.
57369	Looper Carrier with eleven 50370F
157 D	" " Screw
57960	Looper Eccentric with 57974 and two each 889AL and 130337
57961	Looper Eccentric Connection
57962	" " " 57961 with 57242 and 57960
57963	Looper Eccentric Oil Cup
51196 F	" " " " Adjusting Screw
57967	" " " " Oil Adjusting Screw
57966	" " " " " " "
	Coupling
57968	Looper Eccentric Oil Cup Oil Adjusting Screw Spring
57969	" " " " Pipe
57970	" " " " " 57969 with 57973
57972	" " " " " Joint
57965	" " " " Plate
57979	" " " " Screen
704 D	Looper Eccentric Oil Cup Screw
57974	" " Oil Pad (braided cotton)
57971	Looper Eccentric Oil Pipe Coupling
57973	" " " " Sleeve
57964	Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979
130337 2	Looper Eccentric Lubricating Pad (wood)



No.	Name
889 AL 2	Looper Eccentric Set Screw
57868	" Rock Shaft with two 1147AL
57870	" " " (adjustable) complete, Nos. 57868 and 57869
57887	Looper Rock Shaft 57870 with 57243
57242	" " " Bar
1147 AL 2	" " " " Set Screw
57869	" " " Connecting Stud with two 1147AL
1147 AL 2	" " " " " Set Screw
57243	" " " Hinge Pin with 860E and 130336
130336	" " " " " Oil Wick (braided cotton)
860 E	" " " " " Plug Screw
446 AL	" " " " " Set Screw (left)
446 AL	" " " " " " " (right)
50370 F 11	" Set Screw
57370	Needle Bar with 57372
38456	" " Bushing (lower)
1133 E	" " " " Set Screw
<del>57245</del> 57371	" " " (upper)
1133 E	" " " " Set Screw
57372	" " Collar with 735F
735 F	" " " Set Screw
38458	" " Connecting Link
130322	Needle Bar Connecting Link 38458 with 57940 and 130317 ( no support)
130319	Needle Bar Connecting Link 38458 with 57940 and 130318 (for use with support)
57940	Needle Bar Connecting Link Hinge Stud
1520 E	" " " " " " Nut
130317	" " " Stud with 50379C and two 187E
130318	" " " " " " " 187E
133111	" " " " " " " 187E
187 E 2	" " " " Clamping Screw
*57374	" Clamp with eleven 904F

No.	Name
130386	Needle Clamp Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133048	" " " " (right)
161 J	" " " " " Screw
130359	" " " " Holder
1193 D	" " " " " Screw
914 F	" " " " Screw
127953	" " (lower) Support
127954	" " " Support
127955	" " (upper) Support
51278 J	" " Support Clamping Screw
1654 J	" " " " " Nut
9525	" " " " " " Washer
127956	Needle Clamp Support (adjustable) complete, for 2 7/8 in. to 4 7/16 in. gauges, Nos. 1654J, 9525 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges, Nos. 16545, 9525, 51278J, 127953 and 127955
50365 J	Needle Clamp Support Screw (lower)
220 J	" " " " (upper)
57810	" Guard with two 50239C
50239 C 2	" " Set Screw
57319	" " (left) with 50239C
50239 C	" " " Set Screw
57320	" " (right) with 50239C
50239 C	" " " Set Screw
57251	Needle Guard Bar, for 57254 (for small Throat Plate)
57351	" " " " 57354 (for medium Throat Plate)
57381	" " " " 57382 (for large Throat Plate)
127753	" " " Bracket (left) with 440F, for 57254
57943	" " " " " " " " 57354 and 57382

No.	Name
177C	Needle Guard Bracket (left) Screw
127754	" " " (right) with 440F, for 57254
57944	" " " " " " " 57354 and 57382
177 C	Needle Guard Bar Bracket (right) Screw
57254	" " " " Holder, (for small Throat Plate)
57354	Needle Guard Bar Bracket Holder, (for medium Throat Plate)
57382	Needle Guard Bar Bracket Holder, (for large Throat Plate)
29627	Needle Guard Bar Bracket Holder Dowel Pin
50154 D 2	" " " " " Screw
440 F 2	Needle Guard Bar Set Screw
904 F 11	" Set Screw
57255	Presser Bar with 25303
57669	Presser Bar with 25303, for Universal Compensating Presser Foot
25303	Presser Bar Ball, size 1/4 in.
61046	" " Bushing (lower)
1133 E	" " " " Set Screw
38456	" " " (upper)
1133 E	" " " " Set Screw
130360	" " Lifter
57257	" " Lifter
57258	Presser Bar Lifter Hinge Pin
447 AL	" " " " " Set Screw
194 D	" " " Set Screw
57259	" " Lifting Bracket with 453AL and 1819
57260	" " " " Guide
1819	" " " " Roller and Stud
453 AL	" " " " Set Screw
57977	" " " Lever
57276	" " " " Connecting Rod

No.	Name
57277	Presser Bar Lifting Lever Connecting Rod Collar with two 465C
465 C 2	Presser Bar Lifting Lever Connecting Rod Collar Set Screw
24122	Presser Bar Lifting Lever Connecting Rod Spring
45057	" " " " " " " Stop Washer
57278	Presser Bar Lifting Lever Connecting Stud
57279	Presser Bar Lifting Lever Connecting Stud complete, Nos. 453AL, 1423J, 1904 and 57278
1904	Presser Bar Lifting Lever Connecting Stud Roller (roller only)
1423 J	Presser Bar Lifting Lever Connecting Stud Roller Cap Screw
453 AL	Presser Bar Lifting Lever Connecting Stud Set Screw
57399	Presser Bar Lifting Lever Extension
898 E 2	" " " " " Screw
802 X	" " " " Hinge Screw
57978	" " " " Spring
38467	" " Spring (flat)
38468	" " " Stud
460 AL	" " Lifting Lever Hook Set Screw
130287	Presser Foot (side Hinged)
190 J	" " Screw
574 W	Presser Regulating Thumb Screw
1539 W	" " " " Lock Nut
57883	Slack Thread Controller
67884	" " " Clamp
1115 F	" " " Screw
130362	Tension Bracket with Tension Releaser complete, Nos. 46382, 57391, 57440, 130361, 130370, 130377, 130378 and two 180J

No.	Name
130361	Tension Bracket with 140197AL, 140198AL, 140198AL, 140199AL, six 130384, seven 57394 and thirteen 458AL
140197 AL	Tension Bracket Set Screw (lower)
140198 AL	" " " " (upper)
57389	" " Thread Eyelet
190 J 2	" " " " Screw
130339	" " " Separator
130343	" " " " Post
1620 J	Tension Bracket Thread Separator Post Nut
1423 J	" " " " Screw
2102 22	" Disc
51570 C 11	" Regulating Thumb Nut
130369	" Releaser
130370	" " 130369 with 130379 and six 219J
57391	Tension Releaser Bar
57440	" " " Collar with 457AL
457 AL	" " " " Set Screw
140199 AL	" " " Set Screw
130377	" " Lifting Bracket
180 J 2	" " " " Screw
46382	" " Pin
130378	Tension Releaser Spring
130379	" " Wearing Plate
219 J 6	" " " " Screw
32572 11	" Releasing Disc
57266	Tension Releasing Lever
57267	" " " Connection
193 F	" " " " Set Screw
788 D	" " " Hinge Screw
130383 7	" " Pin (large)
57393 4	" " " (small)
50326 C 11	" Screw Stud

No.		Name
59539	11	Tension Screw Stud 50326C with 51570C
130384	6	" " " Bushing (long)
57394	7	" " " " (short)
458 AL	13	" " " Set Screw
59534	11	Tension Spring
59537	11	" " Bushing (large)
59538	11	" " " (small)
131696	11	" Thread Guide
57628		" Lubricating Oil Cup with Bracket
57629		" " " " Pad (felt)
57630		" " " " Pin
57631		Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630 (not regularly furnished)
57395		Thread Take-up
57396		" " Arm with 190J
190 J		" " " Clamping Screw
50379 C		" " " Set Screw
756 D	2	" " Screw
57740		Throat Plate for 57368
691 F	4	" " Screw
----		Number Plate
15405	2	" " Rivet
*15404		Trade Mark
15405	2	" " Rivet